

Product Specification

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|-----------------------|-------------------|----------|---------|------------|
| PRODUCT SPECIFICATION | Date of Creation: | 07.10.15 | | |
| | Issue Number: | 3 | R-Date: | 22.02.2018 |

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|--------------|---|
| Product Name | COCKTAIL FRANKFURTS (MANUFACTURED MEAT) |
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| Product Code (s) | DESCRIPTION | APN/EAN | TUN/GTIN | BRAND | PACK SIZE = UNIT/CARTON |
|------------------|---------------------|---------|----------|--------------------|-------------------------|
| FRCOCKC | COCKTAIL FRANKFURTS | | | Pendle Ham & Bacon | 2kg x 7 units / box |

1. PRODUCT DESCRIPTION

Selected pork meat and chicken mixed with other ingredients, filled in a plastic casing, steam cooked, quickly chilled and packed. Product must be cooked prior to consumption.

2. PRODUCT PARAMETERS:

| | | |
|---------------------------------|----------------------------|--|
| Finished Product | Weight-Portion | 30-40gm |
| | Temperature | 0-3°C |
| | NET Weight / Pack | 2.0kg |
| | Piece Count / Pack | 60-70 |
| Physical Defects | Metal Detection Inspection | Ferrous, Non Ferrous, Stainless (316) |
| Sensory | Appearance | Frankfurt's smooth red and the texture spongy. |
| | Colour | Reddish brown |
| | Flavour | cooked Frankfurt is mild spicy in flavour |
| Microbiological/Chemical | E.coli | N/D 0.1g |
| | Listeria monocytogenes: | N/D 25g |
| | Salmonella: | N/D 25g |
| | Sodium Nitrite | Maximum 125mg/kg |

3. INGREDIENT DECLARATION

Meat including pork (70%) & chicken(20%), water, maize starch, salt, rice flour, **soy protein**, mineral salt(451), sugar, hydrolysed vegetable protein, anti-oxidant(316), **preservative(221)**, dried vegetable, Fermented rice, food acid(330,270,325), spice extracts, flavour enhancer(635), preservative(250), Anti-caking agent(554),smoke flavour, natural identical flavour, natural colour(163)

4. STORAGE CONDITIONS AND SHELF LIFE

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| <p>STORAGE CONDITIONS</p> <p>Keep refrigerated and store at 0 to 3 Degree Celsius.</p> | <p>SHELF LIFE</p> <p>Gas flushed packed 28 days (unopen)</p> |
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5.PHOTO

Finished Product in Bag



Finished Product in Carton



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| 6. PACKAGING AND LABELLING | | |
|----------------------------|--|--|
| COMPONENTS | SUPPLIER | ACTION |
| Inner | | |
| Plastic Bags | Approved Supplier | Gas flushed packed |
| Outer | | |
| Standard Carton External : | Approved Supplier | Packed product in carton |
| Carton Label | Approved Supplier | Place product label in allocated label area. To include Batch marking and use by date. |
| Pallet Configuration | 9 cartons per row, stack 7 layers high – total of 63 maximum cartons per pallet | |
| 7. LABELLING | | |
| Carton Label | Place product label at the end of carton. To include: Product Name, Batch Number, Use by Date, Net Weight, Storage Instructions, Company Name, Address, Made in Australia, NSW Food Authority Licence No. 20562. | |

| 8. NUTRITIONAL DECLARATION | | | | |
|--|------------------------------|----|---------------------------|----|
| Average Serving per package | 1KG=40 | | | |
| Average Serving Size (in g) : | 25g | | | |
| | Average Quantity Per Serving | | Average Quantity Per 100g | |
| Energy | 145 | KJ | 581 | KJ |
| Protein | 3.6 | g | 14.2 | g |
| Fat | 1.9 | g | 7.6 | g |
| -saturated | 0.6 | g | 2.4 | g |
| Carbohydrate | 0.9 | g | 3.6 | g |
| -sugars | 0.1 | g | 0.5 | g |
| Sodium | 218 | mg | 871 | mg |
| Quantities stated above are average only. | | | | |

| 9. CLAIMS | | | |
|-------------|---------------------------------------|--|--------|
| Claim | Criteria | Justification | Yes/No |
| GLUTEN FREE | Casein & whey not detected in product | Product is made from gluten free ingredients | Yes |

| 10. ALLERGEN STATEMENT | |
|------------------------|--------------|
| Contains : | SOY,SULPHITE |
| May be present: | Nil |

| 11.Allergens |
|--------------|
|--------------|

| VITAL ANALYSIS: | REQUIRED: | #REF! | CODE: | #REF! |
|--|-----------|------------------|---------------------------|-------|
| PARAMETERS | | PRESENCE(YES/NO) | DESCRIPTION OF INGREDIENT | |
| Gluten & their product i.e. wheat, rye, barley, oats, spelt, etc | | No | | |
| Crustacean & their products | | No | | |
| Fish & fish products | | No | | |
| Egg & egg products | | No | | |
| Milk & milk products | | No | | |
| Peanuts & their products | | No | | |
| Tree nuts & their products (doesn't Inc. coconut) | | No | | |
| Sesame seeds & their products | | No | | |
| Soybeans & their products | | Yes | | |
| Added sulphites^10mg/kg(10ppm) | | Yes | | |
| Royal Jelly | | No | | |
| Bee Pollen | | No | | |
| Propolis | | No | | |
| Lupin | | No | | |

| 12. COUNTRY OF ORIGIN | |
|-----------------------|---|
| Mark(x) | STATEMENT |
| NO | Product of Australia |
| NO | Made in Australia (>50% of the product and production cost incurred in Australia) |
| X | Made in Australia from at least 90% Australian Ingredients |

| 13. GMO & IRRADIATED PRODUCT | |
|------------------------------|---|
| NO | Genetically Modified - does this product contain genetically modified materials according to food standard Australia New Zealand |
| NO | Not Irradiated – does this product contain materials that have been irradiated , according to food standards Australia New Zealand |

| 14. MANUFACTURING SITE | |
|------------------------|---|
| X | Pendle Ham & Bacon Curers, 138 Bungaree Road, Pendle Hill, NSW-2145 |

| 15. DISTRIBUTION METHOD | |
|--|--|
| All deliveries will be supplied in food licensed vehicles (as per state food transportation requirements).Product to be received in a fresh state to be transported in a vehicle in clean and sound condition. | |

| 16. SENSITIVE CONSUMER | |
|----------------------------------|--|
| Intended for general consumption | |

| 17. SPECIFICATION ISSUE HISTORY | | | |
|---------------------------------|-------------------------------|------------|------|
| ISSUE NUMBER | REASON (LIST SECTION UPDATED) | DATE | NAME |
| 2R-3 | UPDATED SPECIFICATION | 22.02.2018 | Bob |

18. APPROVAL

| NAME | POSITION | DATE | SIGNATURE |
|------|--------------------|------------|-----------|
| | Production Manager | 22.02.2018 | |
| | Packing Manager | - | |
| | QA Manager | - | |
| | Managing Director | - | |